



Oil Heater

STM-910

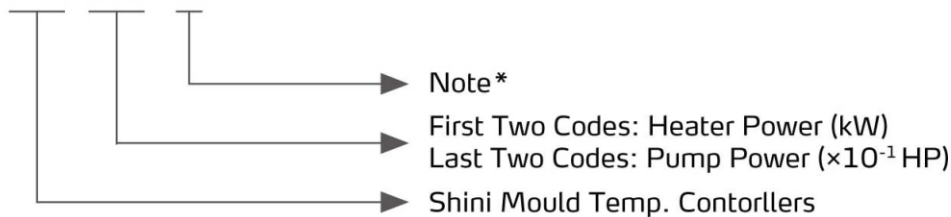


Refer carefully to this manual before operation.

STM Series

■ Coding Principle

STM- xxxx - xx



Note*:

D=Dual-heating Zones HT=High Temperature Model B= Buzzer
CE= CE Conformity M= Magnepic Pump(STM-3650 series excluded)



STM-910-D

■ Features

Standard configuration

- Controller adopts 3.2 " LCD for easy operation.
- Equipped with the design of 7-day automatic start/stop timer. LCD screen can be converted between Chinese and English. The unit of temperature can be converted between °F and °C.
- P.I.D. multi-stage temperature control system can maintain mould temperature with an accuracy of $\pm 0.5^{\circ}\text{C}/0.9^{\circ}\text{F}$.
- Adopts high efficiency high temperature pump, which can meet the demands of temperature control for precise moulds and mould loop with minor diameter to achieve precise temperature control and high efficient heat exchange.
- Multiple safety devices including power reverse phase protection, pump overload protection, overheat protection and low level protection that can automatically detect abnormal performance and indicate this via visible alarm.
- Pipe heaters are made of stainless steel.
- For standard STM, the heating temperature can reach $200^{\circ}\text{C}/392^{\circ}\text{F}$, while for STM-HT, it can reach $300^{\circ}\text{C}/572^{\circ}\text{F}$.
- STM-HT is equipped with magnetic pump and its internal structure is made of high pressure resistance stainless steel to prevent any explosion.
- Adopted Ethernet communication function to realize central monitoring online.



STM-2440HT



Control Panel

Accessory option

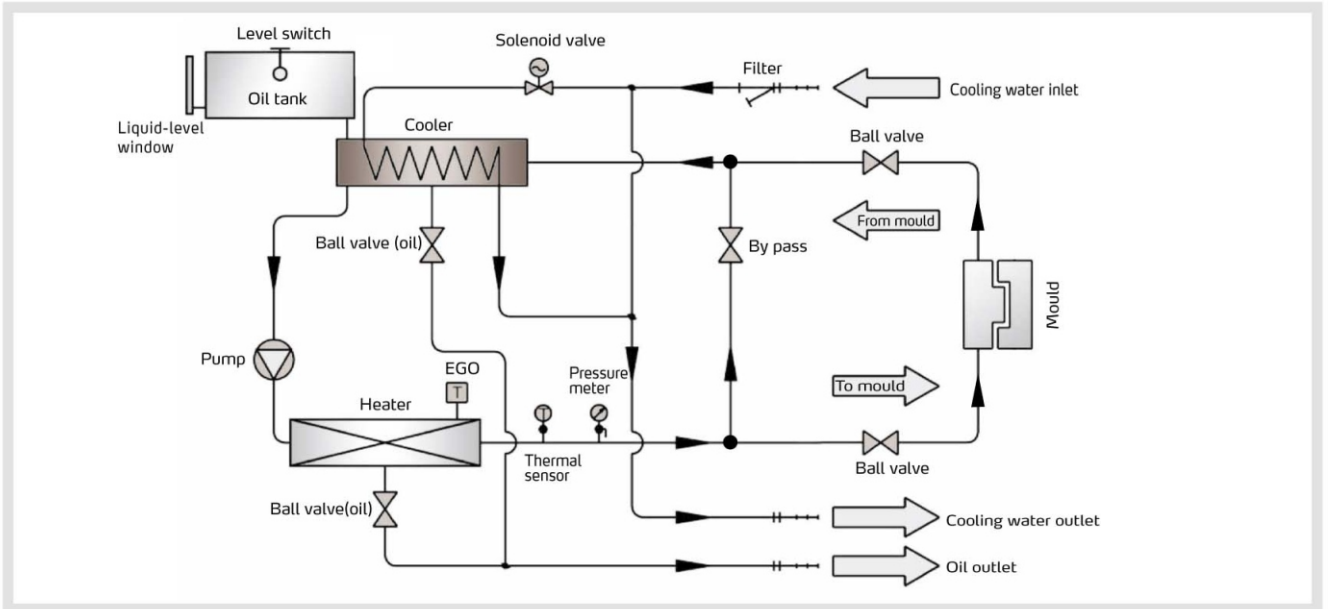
- Water manifolds, Teflon hose and Transfer oil are optional.
- Displays of mold temperature and return water temperature of mold are optional.

■ Application

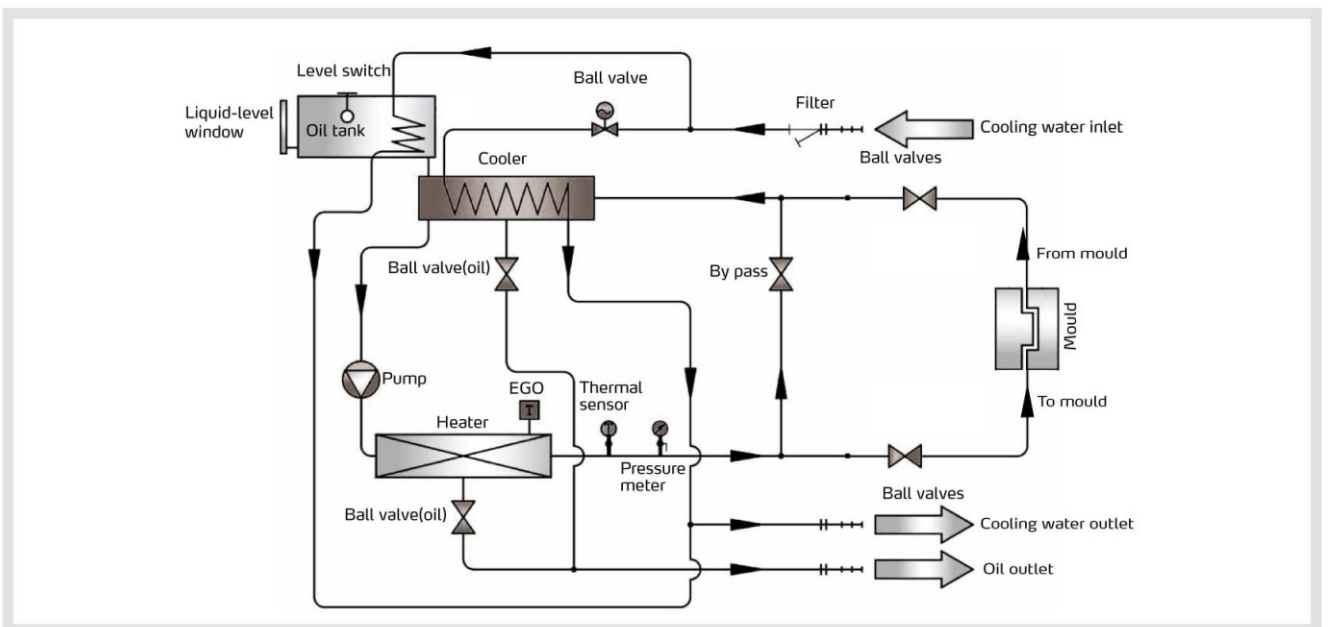
STM series of oil heaters have both the standard and high temperature types. It's mainly applied to heating up and temperature maintenance of mold. It also can be applied to other fields with the same demands. High temperature oil from the mold is returned to the cooler for indirectly cooling. Then the oil will be sent to the mold after being pressurized by pump and heated by the heater pipe, which realizes heating and temperature maintenance of the oil. Besides, it can ensure stable temperature control with the new type of controller.

■ Working Principle

The high temperature oil returns to the machine and then be pressured by pump to the heaters. After being heated, oil will be forced to the mould and continue the circle. In the process, if the oil temperature is too high, system will activate the solenoid valve to let cooling water cool down high temperature oil indirectly until the temperature is down to the system requirement. If the temperature keeps increasing and reaches to the set point of EGO, the system will sound alarm and stop operation. The system will have low level alarm and stop working if oil level falls down below the set point.



System flow for STM



System flow for STM-HT

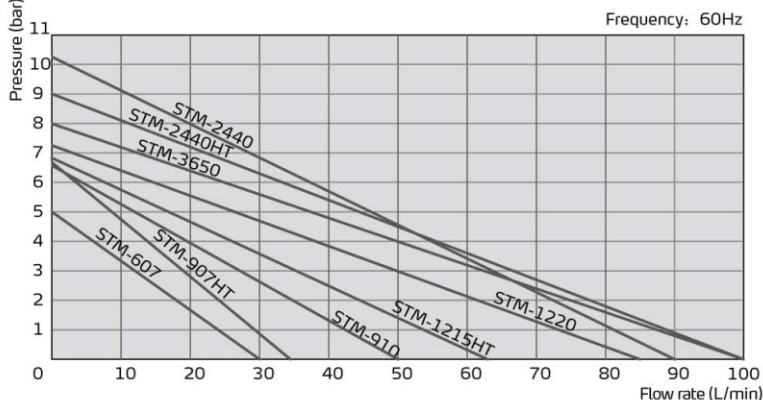
STM Series

Specifications

Model	STM-607	STM-607-D	STM-910	STM-910-D	STM-1220	STM-2440	STM-3650	STM-907-HT	STM-1215-HT	STM-2440-HT	
Max. Temp.	200°C / 392°F							300°C / 572°F			
Pipe Heater (kW)	6	6×2	9	9×2	12	24	36	9	12	24	
Pump Power (kW) (50/60Hz)	0.55/0.63	2×0.55 2×0.63	0.75/0.92	2×0.75 2×0.92	1.5/1.9	2.8/3.4	4/4	0.5/0.63	1.0/1.1	2.8/3.43	
Max. pump Flow (50/60Hz)	L/min	27/30	2×27 2×30	42/50	2×42 2×50	74/84	90/90	100/100	28/34	58/63	100/100
	gal/min	7.1/7.9	2×7.1 2×7.9	11/13.2	2×11 2×13.2	19.5/22	23.7/23.7	26.4/26.4	7.4/9	15.3/16.6	26.4/26.4
Max. pump Pressure (bar)(50/60Hz)	3.8/5	3.8/5	5.0/6.4	5.0/6.4	6.2/7.2	8.0/10.2	8.0/8.0	4.8/6.5	5.8/6.8	8/9	
Heating Tank Number	1	2	1	2	1	2	3	1	1	2	
Main/Sub. Oil Tank	L	6/3.2	2×6/2×3.2	6/3.2	2×6/2×3.2	6.8/11.8	11/16	14/16	6/6	6.8/16	16/25
	gal	1.58/0.85	2×1.58/ 2×0.85	1.58/0.85	2×1.58/ 2×0.85	1.8/3.1	2.9/4.2	3.7/4.2	1.58/1.58	1.8/4.2	4.2/6.6
Cooling Method	Indirect										
Mould Coupling* (inch)	3/8 (2×2)	3/8 (4×2)	3/8 (2×2)	3/8 (4×2)	3/8 (4×2)	1 (1×2)	1 1/4 (1×2)	3/8 (2×2)	1 (1×2)	1 (1×2)	
Inlet/Outlet (inch)	3/4 / 3/4	3/4 / 3/4	3/4 / 3/4	3/4 / 3/4	1 / 1	1 / 1	1 1/4 / 1 1/4	3/4 / 3/4	1 / 1	1 / 1	
Dimensions (H×W×D)	mm	670×320 ×760	655×560 ×740	635×320 ×740	655×560 ×740	795×340 ×845	900×390 ×935	900×385 ×980	695×280 ×740	795×340 ×820	1050×515 ×910
	inch	26×12.5×30	25.5×22×29	25×12.5×29	25.5×22×29	31×13.2×33	35×15.2×36.5	35×15×38	27×10×29	31×13×32	41×20×35.5
Weight	kg	65	130	70	140	100	145	155	75	100	190
	lb	143	286	154	308	220	319	341	165	220	418

- Notes: 1) "*" stands for options.
 2) "D" stands for dual-heating zones. "HT" stands for high temperature model.
 3) Pump testing standard: Power of 50/60Hz, purified water at 20°C/68°F. (There is ±10% tolerance for either max. flowrate or max. pressure).
 4) When machine works continuously, the suggested temperature should not higher than 180°C/356°F.
 5) Power supply: 3Φ, 230 / 400 / 460 / 575VAC, 50 / 60Hz.

Pump Performance



- Notes: Water specific heat = 1kcal/kg°C
 Heating medium oil specific heat = 0.49kcal/kg°C
 Water density = 1kg/L
 Heating medium oil density = 0.842kg/L
 Time for heating = the time needed to heat from room temperature to set temperature

Reference formula of Mould Controllers model selection

Heater Power (kW) = mould weight (kg) × mould specific heat (kcal/kg°C) × temperature difference between mould and environment (°C) × safety coefficient / heating duration(h) / 860

Notes: safety coefficient range 1.3~1.5.

Flow Rate (L/min) = heater power (kW) × 860 / [heating medium specific (kcal/kg°C) × heating medium density (kg/L) × in/outlet temperature difference (°C) × time (60Min)]

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